



# SAFETY DATA SHEET

Product Trade Name:

**BARA-KADE® BENTONITE**

Revision Date: 02-Apr-2015

Revision Number: 10

## 1. Identification

### 1.1. Product Identifier

Product Trade Name: BARA-KADE® BENTONITE  
Synonyms: None  
Chemical Family: Mineral  
Internal ID Code: HM005230

### 1.2 Recommended use and restrictions on use

Application: Additive  
Uses Advised Against: No information available

### 1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier: BENTONITE Performance Minerals LLC  
3000 N Sam Houston Parkway East  
Houston, TX 77032

Telephone: (281) 871-7900  
Fax: (281) 871-7940  
Emergency Telephone: (281) 575-5000

Prepared By

Chemical Stewardship  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

### 1.4. Emergency telephone number

Emergency Telephone Number: (281) 575-5000

## 2. Hazard(s) Identification

### 2.1 Classification in accordance with paragraph (d) of §1910.1200

Carcinogenicity	Category 1A - H350
Specific Target Organ Toxicity - (Repeated Exposure)	Category 1 - H372

### 2.2. Label Elements

Hazard Pictograms



<b>Signal Word</b>	Danger
<b>Hazard Statements</b>	H350 - May cause cancer by inhalation H372 - Causes damage to organs through prolonged or repeated exposure if inhaled

**Precautionary Statements**

<b>Prevention</b>	P201 - Obtain special instructions before use P202 - Do not handle until all safety precautions have been read and understood P260 - Do not breathe dust/fume/gas/mist/vapors/spray P264 - Wash face, hands and any exposed skin thoroughly after handling P270 - Do not eat, drink or smoke when using this product P280 - Wear protective gloves/eye protection/face protection
<b>Response</b>	P308 + P313 - IF exposed or concerned: Get medical advice/attention P314 - Get medical attention/advice if you feel unwell
<b>Storage</b>	P405 - Store locked up
<b>Disposal</b>	P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

**Contains****Substances**

Bentonite

Crystalline silica, quartz

Crystalline silica, cristobalite

Crystalline silica, tridymite

**CAS Number**

1302-78-9

14808-60-7

14464-46-1

15468-32-3

**2.3 Hazards not otherwise classified**

None known

**3. Composition/information on Ingredients**

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Bentonite	1302-78-9	60 - 100%	Not classified
Crystalline silica, quartz	14808-60-7	1 - 5%	Carc. 1A (H350) STOT RE 1 (H372)
Crystalline silica, cristobalite	14464-46-1	0.1 - 1%	Carc. 1A (H350) STOT RE 1 (H372)
Crystalline silica, tridymite	15468-32-3	0.1 - 1%	Carc. 1A (H350) STOT RE 1 (H372)

The exact percentage (concentration) of the composition has been withheld as proprietary.

**4. First-Aid Measures****4.1. Description of first aid measures****Inhalation**

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
Skin	Wash with soap and water. Get medical attention if irritation persists.
Ingestion	Under normal conditions, first aid procedures are not required.

**4.2 Most important symptoms/effects, acute and delayed**

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

**4.3. Indication of any immediate medical attention and special treatment needed**

Notes to Physician	Treat symptomatically.
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**5. Fire-fighting measures****5.1. Extinguishing media****Suitable Extinguishing Media**

All standard fire fighting media

**Extinguishing media which must not be used for safety reasons**

None known.

**5.2 Specific hazards arising from the substance or mixture****Special Exposure Hazards**

Decomposition in fire may produce toxic gases.

**5.3 Special protective equipment and precautions for fire-fighters****Special Protective Equipment for Fire-Fighters**

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

**6. Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Use appropriate protective equipment. Avoid creating and breathing dust.

See Section 8 for additional information

**6.2. Environmental precautions**

Prevent from entering sewers, waterways, or low areas.

**6.3. Methods and material for containment and cleaning up**

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

**7. Handling and storage****7.1. Precautions for Safe Handling****Handling Precautions**

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.

**Hygiene Measures**

Handle in accordance with good industrial hygiene and safety practice.

**7.2. Conditions for safe storage, including any incompatibilities****Storage Information**

Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Do not reuse empty container.

## 8. Exposure Controls/Personal Protection

### 8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Bentonite	1302-78-9	Not applicable	TWA: 1 mg/m <sup>3</sup>
Crystalline silica, quartz	14808-60-7	10 mg/m <sup>3</sup> %SiO <sub>2</sub> + 2	TWA: 0.025 mg/m <sup>3</sup>
Crystalline silica, cristobalite	14464-46-1	1/2 x 10 mg/m <sup>3</sup> %SiO <sub>2</sub> + 2	TWA: 0.025 mg/m <sup>3</sup>
Crystalline silica, tridymite	15468-32-3	1/2 x 10 mg/m <sup>3</sup> %SiO <sub>2</sub> + 2	0.05 mg/m <sup>3</sup>

### 8.2 Appropriate engineering controls

#### Engineering Controls

Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

### 8.3 Individual protection measures, such as personal protective equipment

#### Personal Protective Equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

#### Respiratory Protection

Not normally needed. But if significant exposures are possible then the following respirator is recommended:

Dust/mist respirator. (N95, P2/P3)

#### Hand Protection

Normal work gloves.

#### Skin Protection

Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.

#### Eye Protection

Wear safety glasses or goggles to protect against exposure.

#### Other Precautions

None known.

## 9. Physical and Chemical Properties

### 9.1. Information on basic physical and chemical properties

Physical State: Solid

Color:

Various

Odor: Odorless

Odor

No information available

Threshold:

#### Property

#### Values

Remarks/ - Method

pH:

8-10

Freezing Point/Range

No information available.

Melting Point/Range

No data available

Boiling Point/Range

No data available

Flash Point

No data available

Flammability (solid, gas)

No data available

upper flammability limit

No data available

lower flammability limit

No data available

Evaporation rate

No data available

Vapor Pressure

No data available

Vapor Density

No data available

Specific Gravity

2.65

Water Solubility

Insoluble in water

Solubility in other solvents

No data available

Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

**9.2. Other information**

VOC Content (%)	No data available
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**10. Stability and Reactivity****10.1. Reactivity**

Not expected to be reactive.

**10.2. Chemical Stability**

Stable

**10.3. Possibility of Hazardous Reactions**

Will Not Occur

**10.4. Conditions to Avoid**

None anticipated

**10.5. Incompatible Materials**

Hydrofluoric acid.

**10.6. Hazardous Decomposition Products**

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

**11. Toxicological Information****11.1 Information on likely routes of exposure**

Principle Route of Exposure      Eye or skin contact, inhalation.

**11.2 Symptoms related to the physical, chemical and toxicological characteristics****Acute Toxicity****Inhalation**

Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

**Eye Contact**

May cause mechanical irritation to eye.

**Skin Contact**

May cause mechanical skin irritation.

**Ingestion**

None known

**Chronic Effects/Carcinogenicity** Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

### 11.3 Toxicity data

#### Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Bentonite	1302-78-9	> 5000 mg/kg (Rat) > 2000 mg/kg (Rat)	No data available	> 5.27 mg/L (Rat)
Crystalline silica, quartz	14808-60-7	500 mg/kg (Rat) >15,000 mg/kg (Human)	No data available	No data available
Crystalline silica, cristobalite	14464-46-1	500 mg/kg (Rat)	No data available	No data available
Crystalline silica, tridymite	15468-32-3	500 mg/kg (Rat)	No data available	No data available

Substances	CAS Number	Skin corrosion/irritation
Bentonite	1302-78-9	Non-irritating to the skin (Rabbit)
Crystalline silica, quartz	14808-60-7	Non-irritating to the skin
Crystalline silica, cristobalite	14464-46-1	Non-irritating to the skin
Crystalline silica, tridymite	15468-32-3	Non-irritating to the skin

Substances	CAS Number	Eye damage/irritation
Bentonite	1302-78-9	Non-irritating to the eye (Rabbit)
Crystalline silica, quartz	14808-60-7	Mechanical irritation of the eyes is possible.
Crystalline silica, cristobalite	14464-46-1	Mechanical irritation of the eyes is possible.
Crystalline silica, tridymite	15468-32-3	Mechanical irritation of the eyes is possible.

Substances	CAS Number	Skin Sensitization
Bentonite	1302-78-9	Did not cause sensitization on laboratory animals (mouse)
Crystalline silica, quartz	14808-60-7	Not regarded as a sensitizer.
Crystalline silica, cristobalite	14464-46-1	Not regarded as a sensitizer.
Crystalline silica, tridymite	15468-32-3	Not regarded as a sensitizer.

Substances	CAS Number	Respiratory Sensitization
Bentonite	1302-78-9	No information available
Crystalline silica, quartz	14808-60-7	No information available

Crystalline silica, cristobalite	14464-46-1	No information available
Crystalline silica, tridymite	15468-32-3	No information available

Substances	CAS Number	Mutagenic Effects
Bentonite	1302-78-9	In vitro tests did not show mutagenic effects
Crystalline silica, quartz	14808-60-7	Not regarded as mutagenic.
Crystalline silica, cristobalite	14464-46-1	Not regarded as mutagenic.
Crystalline silica, tridymite	15468-32-3	Not regarded as mutagenic.

Substances	CAS Number	Carcinogenic Effects
Bentonite	1302-78-9	Did not show carcinogenic effects in animal experiments (similar substances)
Crystalline silica, quartz	14808-60-7	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure. Based on available scientific evidence, this substance is a threshold carcinogen with a mode of action involving indirect genotoxicity secondary to lung injury.
Crystalline silica, cristobalite	14464-46-1	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure. Based on available scientific evidence, this substance is a threshold carcinogen with a mode of action involving indirect genotoxicity secondary to lung injury.
Crystalline silica, tridymite	15468-32-3	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure. Based on available scientific evidence, this substance is a threshold carcinogen with a mode of action involving indirect genotoxicity secondary to lung injury.

Substances	CAS Number	Reproductive toxicity
Bentonite	1302-78-9	Did not show teratogenic effects in animal experiments.
Crystalline silica, quartz	14808-60-7	No information available
Crystalline silica, cristobalite	14464-46-1	No information available
Crystalline silica, tridymite	15468-32-3	No information available

Substances	CAS Number	STOT - single exposure
Bentonite	1302-78-9	None under normal use conditions
Crystalline silica, quartz	14808-60-7	No significant toxicity observed in animal studies at concentration requiring classification.
Crystalline silica, cristobalite	14464-46-1	No significant toxicity observed in animal studies at concentration requiring classification.
Crystalline silica, tridymite	15468-32-3	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Bentonite	1302-78-9	None under normal use conditions
Crystalline silica, quartz	14808-60-7	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)
Crystalline silica, cristobalite	14464-46-1	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)
Crystalline silica, tridymite	15468-32-3	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)

Substances	CAS Number	Aspiration hazard
Bentonite	1302-78-9	Not applicable
Crystalline silica, quartz	14808-60-7	Not applicable
Crystalline silica, cristobalite	14464-46-1	Not applicable
Crystalline silica, tridymite	15468-32-3	Not applicable

## 12. Ecological Information

### 12.1. Toxicity

#### Ecotoxicity Effects

#### Product Ecotoxicity Data

No data available

**Substance Ecotoxicity Data**

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Bentonite	1302-78-9	EC50(72h): > 100 mg/L (freshwater algae)	TLM96 10,000 ppm (Oncorhynchus mykiss) LC50 (96h) 16,000 - 19,000 mg/L (Oncorhynchus mykiss) LC50 (24h) 2800 – 3200 mg/L (black bass, warmouth bass, blue gill and sunfish)	No information available	EC50 (96h) 81.6 mg/L (Metacarcinus magister) EC50 (96h) 24.8 mg/L (Pandalus danae) EC50 (48h) > 100 mg/L (Daphnia magna)
Crystalline silica, quartz	14808-60-7	No information available	LL50 (96h) 10,000 mg/L (Danio rerio) (similar substance)	No information available	LL50 (24h) > 10,000 mg/L (Daphnia magna) (similar substance)
Crystalline silica, cristobalite	14464-46-1	No information available	LL0 (96h) 10,000 mg/L (Danio rerio) (similar substance)	No information available	LL50 (24h) > 10,000 mg/L (Daphnia magna) (similar substance)
Crystalline silica, tridymite	15468-32-3	No information available	LL0 (96h) 10,000 mg/L (Danio rerio) (similar substance)	No information available	LL50 (24h) > 10,000 mg/L (Daphnia magna) (similar substance)

**12.2. Persistence and degradability**

Substances	CAS Number	Persistence and Degradability
Bentonite	1302-78-9	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, quartz	14808-60-7	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, cristobalite	14464-46-1	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, tridymite	15468-32-3	The methods for determining biodegradability are not applicable to inorganic substances.

**12.3. Bioaccumulative potential**

Substances	CAS Number	Log Pow
Bentonite	1302-78-9	No information available
Crystalline silica, quartz	14808-60-7	No information available
Crystalline silica, cristobalite	14464-46-1	No information available
Crystalline silica, tridymite	15468-32-3	No information available

**12.4. Mobility in soil****12.5 Other adverse effects**

No information available

**13. Disposal Considerations****13.1. Waste treatment methods**

Disposal Method	Bury in a licensed landfill according to federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

**14. Transport Information****US DOT**

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted



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Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

**US DOT Bulk**

DOT (Bulk)	Not applicable
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**Canadian TDG**

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

**IMDG/IMO**

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

**IATA/ICAO**

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:** Not applicable

**Special Precautions for User:** None

## 15. Regulatory Information

### US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
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EPA SARA Title III Extremely Hazardous Substances	Not applicable
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EPA SARA (311,312) Hazard Class	Chronic Health Hazard
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EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
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EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
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EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
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California Proposition 65	The California Proposition 65 regulations apply to this product.
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MA Right-to-Know Law	One or more components listed.
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NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

### Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

## 16. Other information

### Preparation Information

#### Prepared By

Chemical Stewardship  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

#### Revision Date:

02-Apr-2015

#### Reason for Revision

Update to Format SECTION: 2

### Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

### Key or legend to abbreviations and acronyms

bw – body weight

CAS – Chemical Abstracts Service

EC50 – Effective Concentration 50%

ErC50 – Effective Concentration growth rate 50%

LC50 – Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL50 – Lethal Loading 50%

mg/kg – milligram/kilogram

mg/L – milligram/liter

NIOSH – National Institute for Occupational Safety and Health

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PEL – Permissible Exposure Limit

ppm – parts per million

STEL – Short Term Exposure Limit

TWA – Time-Weighted Average

UN – United Nations

h - hour

mg/m<sup>3</sup> - milligram/cubic meter

mm - millimeter

mmHg - millimeter mercury

w/w - weight/weight

d - day

### Key literature references and sources for data

[www.ChemADVISOR.com/](http://www.ChemADVISOR.com/)

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**Disclaimer Statement**

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

**End of Safety Data Sheet**